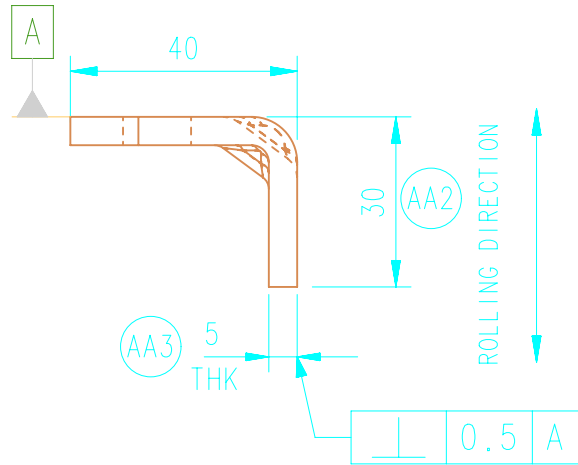
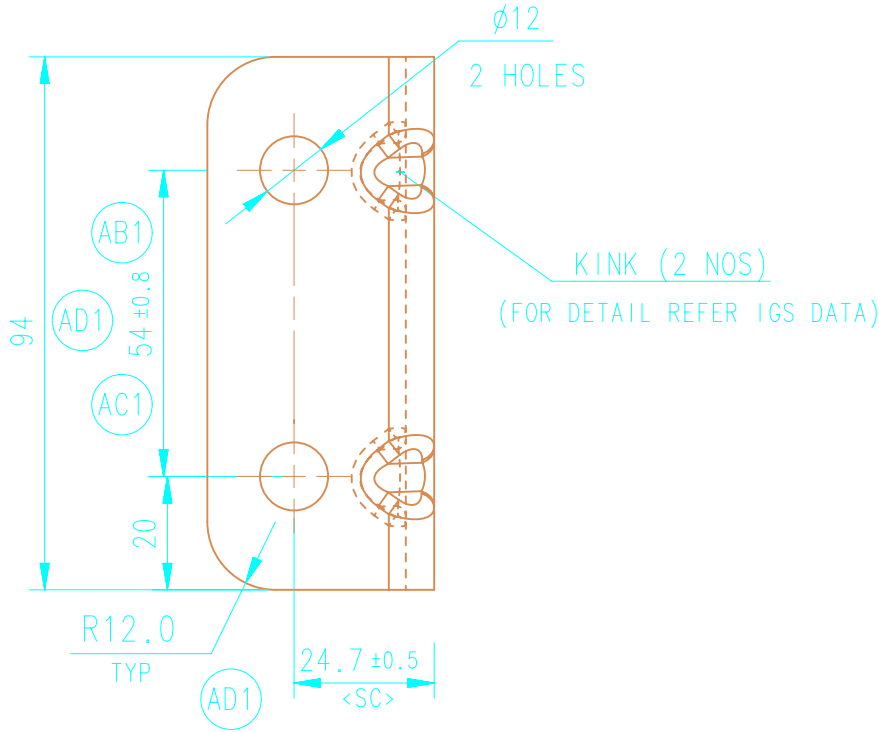


ISOMETRIC VIEW

NOTE:-

- 1.THE IGS/IDEAS GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART
- 2.PART MUST BE FREE FROM FRACTURE, FLASH & SHARP EDGES AND ANY SURFACE IMPERFACTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.
- 3.PART MUST BE FREE OF STRETCHING, SCORING MARKS AND WRINKLE.
- 4.UNSPECIFIED RADII SHOULD BE ONE METAL THICKNESS.

UNSPECIFIED TOLERANCES

1. FORMING TO FORMING	
<500	±0.5
>500	±0.8
2. CD BETWEEN HOLES	
IN ONE PLANE	±0.2
IN DIFF PLANES	±0.5
3. FORM TO PIERCE	±0.5
4. ANGULAR TOLERANCE	±1°
5. HOLE SIZES	+0.2/-0
6. SLOT SIZES	±0.8
7. GENERAL TOLERANCE	
UP TO 300	±0.8
ABOVE 300	±1.0
8. FLANGE WIDTH	+1.0/-0.7
9. JOGGLE DEPTH	+0.3/0

DEVELOPED LENGTH:- 61 mm

<SC> :SIGNIFICANT CHARACTERISTICS :CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

DIMENSIONS

LINEAR IN mm.	OVER UPTO	0.5	3	6	30	120	400	1000	2000
		3	6	30	120	400	1000	2000	4000
f FINE (X.XXX)		±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-
m MEDIUM (X.XX)		±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
c COARSE (X.X)		±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
v VERY COARSE (X)		-	±0.5	±1	±1.5	±2.5	±4	±6	±8

ANGULAR
IN deg.

LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.

	OVER UPTO	10	50	120	400
		10	50	120	400
f FINE (X.XXX)		±1°	±0°30'	±0°20'	±0°10'
m MEDIUM (X.XX)		±1°	±0°30'	±0°15'	±0°10'
c COARSE (X.X)		±1°30'	±1°	±0°30'	±0°15'
v VERY COARSE (X)		±3°	±2°	±1°	±0°30'

PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.

COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK DO NOT SCALE DRG SIZE : A3

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO :
ER14C0002710

PART NO. :
007542046C1

PART NAME :
REAR MTG PLATE

MATERIAL :
St-42 AS PER IS:226
5THK

HEAT TREATMENT :
- - - - -

	NAME	SIGN	DATE	FIRST USED TRCR. MODEL
CAD ENGG.	SBP		18/02/2011	M-STAR
DESIGNER	SBP		18/02/2011	SCALE
CHECKER	GS		18/02/2011	SHEET 1 OF 1
APPR.BY	SSD		18/02/2011	UNIT QTY. : 1
				WEIGHT : 0.260 kg.

ALL DIMENSIONS ARE IN mm. CHECK DRG WITH LATEST CHANGE

ER14C0002710	AE		PRODUCTION RELEASE	LJ	SS	DHM	10/07/14
11P011045	AD1	C1	DIM 94 WAS 110 & R12 ADDED	SBP	GS	DHM	05/8/11
11P010222	AC1	C1	TOL± 0.8 WAS ±0.3	SBP	NS	SSD	11/4/11
11P010066	AB1	C1	TOL± 0.3 WAS ±0.2	SBP	NS	SSD	15/3/11
	AA3	1B	DIM 5 WAS 4	SBP	NS	DHM	8/3/11
	AA2	1C	DIM 30 WAS 40	SBP	NS	DHM	8/3/11
11P009957	AA1	2B	2 HOLES OF Ø9 DELETED	SBP	NS	DHM	8/3/11
E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE